

The Right Place. The Right Pace.

Company	Employ.	Description	City
Technimark Inc	530	Manufactures Injection molding for packaging products	Asheboro
Lydall Thermal Acoustical Inc	352	Manufactures plastic automotive components to solve heat and noise applications	Hamptonville
Engineered Polymer Solutions	350	Manufactures resins, coatings and colorants	High Point
Tyco Plastics/Armin Products	350	Manufactures unsupported plastics film & sheet	Thomasville
Prestige Fabricators Inc	332	Manufactures foam rubber	Asheboro
Cooper Tire & Rubber Co	300	Manufactures retread rubber	Asheboro
Dart Container	255	Manufactures single-use foodservice packaging products	Randleman
North State Flexibles	190	Manufactures pouch, bag, sleeve and roll stock plastic packaging	Greensboro
Sonoco Corrflex	172	Manufactures corrugated packaging	Winston-Salem
NCFI Polyurethanes	165	Manufactures rigid and flexible polyurethanes including flexible foams for the furniture, bedding, padding, medical and carpet pad industries	Mount Airy
Central Carolina Products Inc	150	Manufacture automotive components, custom injection molder of thermoplastics	Burlington
Exopack LLC	150	Manufactures plastic packaging	Thomasville
Hughes Supply	150	Manufactures injection molding, vacuum forming and extrusions	Thomasville
Olympic Products LLC	147	Manufactures flexible polyurethane foam for applications in the automotive, furniture and bedding industries.	Greensboro
Southern Film Extruders Inc.	145	Manufactures Polyurethane Film	High Point
Pactiv Corp	138	Manufactures plastic foam products	Greensboro
Concept Plastics, Inc.	130	Manufactures custom resin molded products	High Point
WEK South	130	Manufactures blow molded plastics	Reidsville
Moll Industries	125	Manufactures injection molded plastics	Seagrove
National Pipe and Plastics	125	Manufactures plastic pipe	Colfax
Carolina Precision Plastics	121	Manufactures injection molded plastics; supplier to the cosmetics, healthcare and pharmaceutical industries	Asheboro
Blue Water Automotive Systems Inc	120	Manufactures Injection molded plastics	Burlington
Future Foam of NC	120	Manufactures polyurethane foam	High Point
Sonoco Corrflex	120	Manufactures plastics packaging	Rural Hall
Whiteridge Plastics, Inc.	115	Manufactures Plastic molded parts	Reidsville

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Carolina Precision Plastics	111	Manufactures injection molded plastics for the consumer products, cosmetics, healthcare and pharmaceutical industries	Greensboro
Achieva, Inc.	110	Manufactures Computer Technology and Office Furniture Systems for the Educational and Commercial Markets	Mocksville
Bonset America	105	Manufactures clear, heat shrinkable films used in labeling, sealing containers and cap-sealing	Browns Summit
Consolidated Container Company	105	Manufactures plastic containers for household products	Thomasville
Austin Foam Plastics	100	Manufactures custom packaging; Dell supplier	Winston-Salem
Avgol America	100	Manufactures backing for diapers	Mocksville
CKS Packaging Inc	100	Manufactures plastic bottles	Graham
Classic Packaging	100	Manufactures plastic bag packaging for household products such as cleaning supplies and paper products	Winston-Salem
Ornamental Products, Inc.	100	Manufactures Wood, Resin & Polyurethane Furniture Components	High Point
Tech Medical Plastics Inc	100	Manufactures custom injection molded products for the automotive, agricultural, consumer, medical and textile industries	Mebane
United Plastics	100	Manufactures plastic extrusion products	Mount Airy
Warvel Products	100	Manufactures Office Chairs	Lexington
Novaflex Hose Inc	99	Manufactures industrial hose and molded rubber products	Haw River
Technical Precision Plastics	99	Manufactures custom injection molded products	Mebane
Nypro Carolina	98	Manufactures Injection molded plastics	Mebane
Bridgestone Aircraft Tire	85	Manufactures tires for aircraft	Mayodan
Hibco Plastics Inc	80	Manufactures fabricated foam plastics	Yadkinville
Nycoil Co	80	Manufacture precision extruded tubing and couplings	Randleman
Starpet	80	Manufactures polymer resins used in food and beverage packaging	Asheboro
Flexible Foam Products	70	Manufactures Polyurethane Foam	High Point
Intertech Corp.	70	Manufactures blow molded products and plastic containers	Greensboro
Tower Components Inc	70	Manufactures plastic components used to cool hot water generated during the production of electricity	Ramseur

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Bright Enterprises Inc	65	Manufactures custom injection molded products for home and industry	Greensboro
Consolidated Container Company	65	Manufactures foam rubber	Greensboro
Vent Lab	65	Manufactures respirators for EMS and hospitals	Mocksville
Envision Plastics	60	Manufactures Household Furniture Mfg Plastic Products	Reidsville
Plastics Revolutions	55	Plastic Recycling, material ready for remanufacture	Reidsville
Carolina Custom Finishing	50	Manufacture plastic finishing	Asheboro
Daliah Plastics Corp	50	Manufactures blown polyethylene films	Asheboro
Electra Finishing	50	Manufactures custom finishing	Asheboro
Imaflex	50	Manufactures material for plastic bags, blow polyethylene film	Thomasville
Moll Industries	50	Manufactures injection molded plastics for the consumer & precision appliance markets	Lexington
Sapona Plastics	50	Manufactures custom injection molded plastic products	Seagrove
V & E Components	50	Manufactures plastics products	High Point
Wellmark Inc.	50	Plastic recycling	Asheboro
Dean Northeast, Llc	45	Manufactures plastic containers	Greensboro
Rymac Enterprises (Q3)	45	Manufactures plastic products	High Point
Barnhardt Manufacturing Company	35	Manufactures polyurethane foam cushions	High Point
Carolina Casting Inc	35	Manufactures plastic and fiberglass furniture	High Point
Ensley Corporation	35	Manufactures plastic foam products	Reidsville
Viking Polymers LLC	35	Plastics compounder specializing in thermoplastic compounds	Jamestown
CK Technologies	34	Manufactures injection molded components for the medium and heavy-duty truck market	Mount Airy
Tenn-Tex Plastics, Inc.	34	Manufactures injection-molded plastic parts for the furniture, kitchen and bath cabinetry and hardware industries	Colfax
Eco Resin	32	Plastic recycling	Randleman
Plastic Color Chip	32	Manufactures Color Agents for Plastics	Asheboro
Finzer Roller Inc	30	Manufactures rubber products for mechanical use	Kernersville
Pak Lite Inc	30	Manufactures foamed plastic insulation, gaskets, packing device	Mebane
Parrish Tire Co	30	Tire rebuilding & retreading for automotive industry	Yadkinville

Company	Employ.	Description	City
Splawn Belting Inc	30	Manufactures rubber belting, conveying equipment	Burlington
Team Emergent	30	Manufactures injection molded plastic components	High Point
Blue Ridge Plastics	28	Manufactures finished injection molded plastic products	Eden
Polymer Concept Inc	27	Manufactures plastics molds	Randleman
Alpha II Inc	25	Manufactures custom injection molded products	Lexington
Archer Seal	25	Manufactures custom precision seals and gaskets	Kernersville
Transportation Systems Solutions	25	Manufactures plastic structural panels	High Point
Trebor Plastics Corp	25	Manufactures injection molded plastic products	Kernersville
American Extruded Plastics	23	Manufactures custom plastic extrusion products including tube, pipe, and profile shapes	Greensboro
Clear View Bag Co Inc	23	Manufactures clear plastic bags	Thomasville
Engineered Plastics	23	Manufactures precision fabricated plastics for the medical, consumer product, transportation, electronics, aviation industries	Gibsonville
Carolina Extruded Plastics	20	Manufactures extruded plastic tubes, rods, profiles and coatings	Greensboro
Silicones	20	Manufactures RTV-2 Silicone Rubber	High Point
Troy Polymer	20	Plastics recycling, factory overruns	Troy
Wright Roller Co	19	Manufactures Fabricated Rubber Products	Greensboro
Salem Technologies Inc	17	Manufactures and distributes plastic shelving strips, price tag holders, print protectors	Winston-Salem
Aurora Plastics	15	Blends rigid and foam PVC powder and pellet compounds for the window, fencing, siding, decking, pipe and custom profile extruder markets	Lexington
Digger Specialties Inc	13	Manufactures polyester fence posts	Randleman
Custom Extrusion Inc	12	Manufactures plastic extrusion products	Asheboro
Kalman Packaging Inc (KPI)	12	Manufactures plastic food packaging	Graham
All Forms Laminating, Inc.	10	Laminates graphic film	High Point
Clear Defense LLC	10	Manufactures plastic film for glass security systems used by the NHL and NBA	Greensboro
Endless Plastics, LLC	10	Manufactures plastic displays	Greensboro
Perrycraft Inc	10	Manufactures products for the automotive aftermarket including bike carriers	Winston-Salem

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Exlon Extrusion, Inc.	9	Manufactures custom extrusion manufacturer, producing tubing, pipe, rods	Greensboro
The Molding Company	8	Designs and develops custom thermoplastic molding solutions and molding equipment	Burlington
American Injection Molding	7	Manufactures custom injection molded products	Greensboro
Nutech Enterprises Inc	7	Manufactures Heat Shrinkable Molded Products	Winston-Salem
Euro-Tech Mfg Inc	6	Manufactures injection molded prototypes	Kernersville
Southeastern Plastics	6	Manufactures machined and fabricated plastic components for industrial applications	Greensboro
T.H.E.M International Inc	6	Manufactures returnable, reusable packaging for man made fibers and film rolls	Greensboro
Golden Rule Plastics Inc	5	Manufacture plastic rods for finishing & decorating	Haw River
Corner Stone Plastics Inc	4	Plastic vacuum foam forming	Asheboro
Lewis Recycling	4	Plastics recycling, factory overruns	Biscoe
Caravelle Creations Inc	2	Manufactures Household Furniture and Plastic Products	Randleman
Icap Manufacturing Co	2	Manufactures plastic caps	Reidsville